

## CLAIMS:

1. A conductive paste containing an acrylic system resin as a binder and at least one solvent selected from a group consisting of limonene,  $\alpha$ -terpinyl acetate, I-dihydrocarvyl acetate, I-menthone, I-perillyl acetate,  
5 I-carvyl acetate, and d-dihydrocarvyl acetate as a solvent.
2. A conductive paste in accordance with Claim 1, wherein the weight-average molecular weight of the acrylic system resin is equal to or larger than 450,000 and equal to or smaller than 900,000.
- 10 3. A conductive paste in accordance with Claim 1 or 2, wherein the acid value of the acrylic system resin is equal to or larger than 5 mgKOH/g and equal to or smaller than 25 mgKOH/g.
- 15 4. A method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component comprising a step of printing a conductive paste containing an acrylic system resin as a binder and at least one solvent selected from a group consisting of limonene,  $\alpha$ -terpinyl acetate, I-dihydrocarvyl acetate, I-menthone, I-peryllil acetate, I-carvyl  
20 acetate, and d- dihydrocarvyl acetate as a solvent on a ceramic green sheet containing a butyral system resin as a binder in a predetermined pattern to form an electrode layer.
5. A method for manufacturing a multi-layered unit for a  
25 multi-layered ceramic electronic component in accordance with Claim 4, which further comprises a step of printing a dielectric paste containing an acrylic system resin as a binder and at least one solvent selected from a group consisting of limonene,  $\alpha$ -terpinyl acetate, I-dihydrocarvyl acetate,

I-menthone, I-perillyl acetate, I-carvyl acetate, and d-dihydrocarvyl acetate as a solvent on the ceramic green sheet in a complementary pattern to that of the electrode layer after drying the electrode layer, thereby forming a spacer layer.

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6. A method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component in accordance with Claim 4, which further comprises a step of printing a dielectric paste containing an acrylic system resin as a binder and at least one solvent selected from a group consisting of limonene,  $\alpha$ -terpinyl acetate, I-dihydrocarvyl acetate, I-menthone, I-perillyl acetate, I-carvyl acetate, and d-dihydrocarvyl acetate as a solvent on the ceramic green sheet in a complementary pattern to that of the electrode layer prior to forming the electrode layer, thereby forming a spacer layer.

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7. A method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component in accordance with any one of Claims 4 to 6, wherein the weight-average molecular weight of the acrylic system resin is equal to or larger than 450,000 and equal to or smaller than 900,000.

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8. A method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component in accordance with any one of Claims 4 to 7, wherein the acid value of the acrylic system resin is equal to or larger than 5 mgKOH/g and equal to or smaller than 25 mgKOH/g.

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9. A method for manufacturing a multi-layered unit for a multi-layered ceramic electronic component in accordance with any one of

Claims 4 to 8, wherein the degree of polymerization of the butyral system resin is equal to or larger than 1,000.

10. A method for manufacturing a multi-layered unit for a  
5 multi-layered ceramic electronic component in accordance with any one of  
Claims 4 to 9, wherein the butyral degree of the butyral system resin is  
equal to or larger than 64 mol % and equal to or smaller than 78 mol %.